


















## KIVIRMA KAPASİTELERİ CAPACITY CHART

No.	Profil İncisi Profile Type	HPK 40		HPK 50		HPK 60		HPK 65		HPK 80		HPK 100		Açıklama Notes
		Ölçüler Size	Kiv. çapı Min Dia.	Ölçüler Size	Kiv. çapı Min Dia.	Ölçüler Size	Kiv. çapı Min Dia.	Ölçüler Size	Kiv. çapı Min Dia.	Ölçüler Size	Kiv. çapı Min Dia.	Ölçüler Size	Kiv. çapı Min Dia.	
1		5x8	300	60x10 20x10	600 300	80x20 40x10	1200 400	60x10 20x5	500 250	100x20 80x20 30x10	2000 800 300	100x20 30x10	800 400	Standart valsler Standard Rolls
2		50x12	400	100x15 50x10	600 300	120x25 50x10	600 400	80x20 50x5	500 250	125x25 60x5	600 300	200x30 160x35 80x5	1200 800 400	Standart valsler Standard Rolls
3		18x18	250	35x35 15x15	600 300	50x50 20x20	800 400	32x32 12x12	400 250	45x45 15x15	500 380	60x60 15x15	750 400	Standart valsler Standard Rolls
4		Ø22	200	Ø 35 Ø 20	600 300	Ø 50 Ø 20	800 400	Ø 35 Ø 10	350 250	Ø 50 Ø 15	500 380	Ø 75 Ø 15	800 450	Özel valsler Optional Rolls
5		Ø40x1.5	500	Ø 70x2 Ø 25x1.5	1200 400	Ø 100x2 Ø 60x2	1600 500	Ø 60x2 Ø 15x1.5	600 200	Ø 100 x 2,5 Ø 15x1	1200 380	Ø 125x2,5 Ø 15x1	1400 450	Özel valsler Optional Rolls
6		Ø33.7x2.3	200	2"x2,9 1/2"x2,3	1000 300	3"x3,2 1"x2,6	1600 500	Ø 2"x3,91 Ø 1/2"x2,77	400 200	Ø 3"x5,48 Ø 1/2"x2,77	800 380	Ø 4"x6,02 Ø 1/2"x2,77	1000 450	Özel valsler Optional Rolls
7		30x15x2.5	500	70x30x3 30x15x2	1500 400	80x40x3 40x20x2	1400 500	50x25x3 20x15x2	450 250	80x25x3 25x15x2	800 350	100x40x4 25x15x2	1300 450	Özel valsler Optional Rolls
8		25x25x2	450	50x3 20x2	1600 400	70x3 40x2	1600 500	45x3 20x2	600 300	70x3 25x2	1300 350	80x5 25x2	1500 450	Özel valsler Optional Rolls
9		35x35x5	400	50x50x6 30x30x3	600 400	70x70x7 40x40x5	1000 500	60x60x6 30x30x4	650 350	80x80x8 30x30x3	800 400	100x100x12 40x40x4	1000 700	Özel valsler Optional Rolls
10		30x30x4	550	50x50x6 30x30x3	900 600	70x70x7 40x40x5	1200 600	50x50x5 30x30x4	550 350	70x70x7 30x30x3	700 450	100x100x10 40x40x4	1000 550	Özel valsler Optional Rolls
11		30x30x5	300	60x7 30x4	800 500	80x9 40x5	1000 400	60x7 20x3	550 250	80x9 25x3,5	800 450	100x11 30x4	1000 400	Standart valsler Standard Rolls
12		35x35x5	350	50x6 30x4	800 500	80x9 40x5	1200 500	50x6 20x3	500 250	70x8 25x3,5	800 280	90x10 30x4	1000 400	Standart valsler Standard Rolls
13		35x35x5	300	60x7 30x4	800 500	80x9 40x5	1000 400	60x70 20x3	500 250	80x9 30x4	800 1280	100x11 30x4	1000 400	Standart valsler Standard Rolls
14		UPN 40x20	350	UPN 80 UPN 30	800 400	UPN 120 UPN 60	800 500	UPN 80 UPN 30	600 250	UPN 140 UPN 120 UPN 100	1600 900 800	UPN 180 UPN 30	900 400	Özel valsler** Optional Rolls**
15		UPN 35x18	500	UPN 80 UPN 30	1200 600	UPN 120 UPN 60	1200 600	UPN 55 UPN 30	600 250	UPN 140 UPN 120 UPN 100	1600 900 800	UPN 180 UPN 30	1000 400	Standart valsler** Standard Rolls**
16								IPN 80	600	IPN 120 IPN 80	600 400	IPN 180 IPN 80	1000 400	Özel valsler** Optional Rolls**
17												HEB 100 HEA 120	1200 1000	Özel valsler** Optional Rolls**

► Kapasiteler 260 N/mm2 sac akma mukavemetine göre verilmiştir. / Teknik bilgilerde önceden haber vermeden değişiklik yapılabilir. \* Özel pul gerekebilir

► Capacities are given for 260 N/mm2 plate yielding strength. / We reserve the right to make changes without notice. \* Special washer (spacer) can be necessary